

Work Order ID 84256

Tuesday, May 08, 2012 1:27:36 PM

84256*Ship today*

Page 1

Item ID: D412-702-347

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: 4-Man Side Facing Shoulder Harness, 3 point

Start Date: 5/8/2012 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 5/9/2012 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals:

Process Plan: *MUR*Date: *12-05-08*

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

DSI9511

A

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-702-347 CHG001

*4 5/15/08**ML 12/05/08*

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

12/15/08
7/10 ->

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

*5/15/08**(7/10)*

Dart Aerospace Ltd

W/O: 84256		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D412-702-347 PAR #: Fault Category: Prod Eng NCR: Yes No DQA: Date: 12/05/14
 Resolution: Rework Disposition: Rework QA: N/C Closed Date: 12/5/16

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
12/05/14	#100	Parts missing on B w/o Part List	S 12/05/14	ADD Part b kit MS210 69 L3 <u>B119108</u> QM x 6 per kit MS24694556 B <u>M121341</u> QM x 2 per kit	12/5/14 SP	S S relate	S 12/05/14	S 12/05/14
			25/04/12	Update Bom + Part w/o. ADD copy of new Bom.			25/04/12	S 12/05/14

NOTE: Date & initial all entries

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Item ID: D412-702-347

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: 4-Man Side Facing Shoulder Harness, 3 point

Stop ***NS2***Start Date: 5/8/2012 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 5/9/2012 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-702-347

Location: _____

PPP Rev: _____

12/5/08

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ 12/05/08
MLJ 12/05/08

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 84256

Parent Item: D412-702-347

Parent Item Name: 4-Man Side Facing Shoulder Harness, 3 point

Start Date: 5/8/2012

Required Date: 5/9/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.04.30 verified:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
S D412-702-301 Harness Assembly		Manufactured	No			110	Each	0.0000	1	1		7/23/12	SP
S D412-702-303 Harness Assembly		Manufactured	No			110	Each	1.0000	1	1			SP
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST267		1							
				82083		1							
S D412-702-315 Harness Assembly		Manufactured	No			110	Each	2.0000	1	1			SP
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST267		2							
				75438		1							
				82089		1							
S D412-702-317 Harness Assembly		Manufactured	No			110	Each	2.0000	1	1			SP
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST267		2							
				75439		1							
				82090		1							
S D412-702-059 Grommet	CHC7001	Manufactured	No			110	Each	9.0000	1	1			SP
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				FG125		9							
				81657		9							
S D3761-1-041 HOOK & LOOP STRIP		Manufactured	No			110	Each	5.0000	4	4		12/5/12	SP
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST244A		5							
				83403		5							

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____
Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 84256

Parent Item: D412-702-347

Parent Item Name: 4-Man Side Facing Shoulder Harness, 3 point

Start Date: 5/8/2012

Required Date: 5/9/2012

Start Qty: 1.00

Required Qty: 1.00

D3571-1
Guide

Manufactured No

110 Each 30.0000

4

4

Location

Loc Qty

Loc Code

ST245

30

63965

1

81655

29

Manufactured No

110 Each 98.0000

6

6

Location

Loc Qty

Loc Code

ST244A

50

65269

0

80921

50

ST245A

48

80380

48

Purchased No

110 Each 97.0000

8

8

MS24694-S58
Screw

Location

Loc Qty

Loc Code

ST289A

97

116540

47

120308

50

Purchased No

110 Each 0.0000

12

12

GR3212-4-4
Cherry Rivet

m119075 10/5/8

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

QTY -337	QTY -341	QTY -343	QTY -345	QTY -347	QTY -349	QTY -351	Part Number	Description
X							D214-702-337	Dart 5-Man 3 Point Aft Facing Shoulder Harness Kit, for 214 Aircraft
	X						D412-702-341	Dart 13-Man 3-Point Shoulder Harness Kit
		X					D412-702-343	Dart 5-Man 3-Point Forward Facing Shoulder Harness Kit
			X				D412-702-345	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit
				X			D412-702-347	Dart 4-Man 3-Point Side Facing Shoulder Harness Kit
					X		D412-702-349	Dart 1-Man 3-Point Forward Facing Shoulder Harness Kit
						X	D412-702-351	Dart 1-Man 3-Point Shoulder Harness Kit
	1	1		1	1		D412-702-059	GROMMET KIT
	2	1		1			D412-702-301	HARNESS ASSEMBLY
	2	1		1			D412-702-303	HARNESS ASSEMBLY
	1	1			1		D412-702-305	HARNESS ASSEMBLY
	1	1				1	D412-702-307	HARNESS ASSEMBLY
	1	1					D412-702-309	HARNESS ASSEMBLY
1	1		1				D412-702-311	HARNESS ASSEMBLY
1	1		1				D412-702-313	HARNESS ASSEMBLY
	1			1			D412-702-315	HARNESS ASSEMBLY
	1			1			D412-702-317	HARNESS ASSEMBLY
1							D412-702-319	HARNESS ASSEMBLY
1	1		1				D412-702-321	HARNESS ASSEMBLY
1	1		1				D412-702-323	HARNESS ASSEMBLY
	2	2				1	D3542-1	BRACKET
	7	3		4	1		D3571-1	GUIDE
	2	2				1	D3571-3	GUIDE
	2		2				D3572-041	GUIDE ASSEMBLY
	12	6		6	2		D3578-041	DOUBLER
	2	2				1	D3610-041	BRACKET
	2	2				1	D3618-1	CAP
				2			D3677-1	SPACER
	9	5		4	1	1	D3761-1-041	HOOK AND LOOP STRIP
1							D3920-041	SEATBELT GUIDE ASSEMBLY
2							D3920-5	SEATBELT GUIDE
	4	4				2	AN4-10A	BOLT
1	2		2				AN4-16A	BOLT
1							AN4-21A	BOLT
7	4		4				AN4-25A	BOLT
	4		4				AN4-27A	BOLT
	2	2				1	AN4-44A	BOLT
18	26	6	20			3	AN960JD416	WASHER (OR NAS1149D0463J)
	4	4				2	AN960JD416L	WASHER (OR NAS1149D0416J)
	24	12		12	4		CR3212-4-4	RIVET
9	12	6	6			3	MS21042L4	NUT (OR MS21042-4)
				6			MS21069L3	ANCHOR NUT
	2	2				1	MS24693S274	SCREW
				2			MS24694S282	SCREW
	3	3			1		MS24694S56	SCREW
	10	2		8			MS24694S58	SCREW
	1	1			1		MS24694S60	SCREW